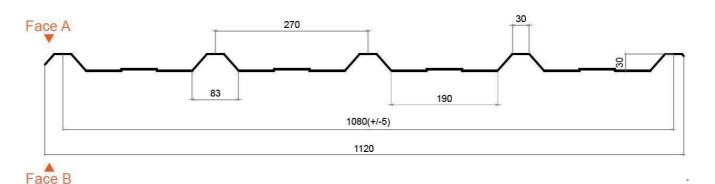


# **RM4-270-30 - PERFORATED**

FACADE PROFILE - CE marking according to EN 14782







#### **Base material**

Aluminum

#### League

League. 3105 EN AW Other alloys on request

#### Dureza

Dureza: H24 Other alloys on request

# Coating

Side 1- Polyester (25 μm) e Lado 2- (5/7 μm)

Other alloys on request

#### **Lacquer property**

Shine ECCA T2 – According to specification (min. 30U)

#### Reaction to fire

Class A1

### **External Performance**

Class Froof

#### Sensitivity to light

QUVA 100 H - Second ECCA T10

#### **Corrosion resistance**

Acid-Salt Test (Salt-Spray)

**Note:** The material must not come into contact with uncoated steel or copper. All swarf must be cleaned off. Screws must be properly tightened and always made of galvanized steel and/or stainless steel.

# **DRILLING CHARACTERISTICS**

Drilling (round hole	Distance between holes	Perforated area (60°)
2	3.5	30%
3	4	51%
3	5	33%
3	6	23%
3	8.8	11%
4	5	58%
4	6	40%
4	6.5	34%
5	7.5	40%
5	8	35%
5	13	13%
6	9	40%
6	12	23%
8	11	48%
10	14	46%
10	18	28%

# EXAMPLE: R5T8

# 60°

## **Perforated dimensions**

- Ø5 mm holes with distance of 8mm;
- Hole layout 60°
- Perforated area of 35 %.