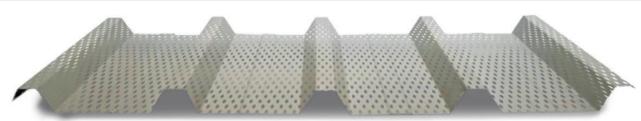
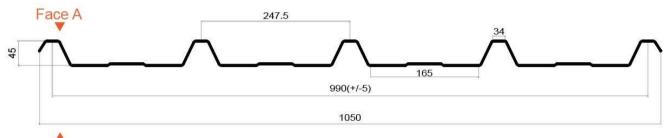


# RM4-247-45 - PERFORATED

FACADE PROFILE - CE marking according to EN 14782







Face B

#### **Base material**

Aluminum

League 3105 EN AW Other alloys on request

# Hardness

Hardness: H24 Other alloys on request

#### Coating

Side 1- Polyester (25  $\mu$ m) e Lado 2- (5/7  $\mu$ m) Other coatings on request

#### Lacquer property

Shine ECCA T2 – According to specifications (min. 30U)

#### Reaction to fire Class A1

External Performance Class FROOF

# Sensitivity to light

QUVA 100 H - Second ECCA T10

# **Corrosion resistance**

Acid-Salt Test (Salt-Spray)

# Sheet thicknes

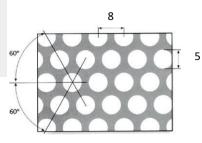
0,6 / 0,7 mm Other alloys on request

Note: The material must not come into contact with uncoated steel or copper. All swarf must be cleaned off. Screws must be properly tightened and always made of galvanized steel and/or stainless steel.

# DRILLING CHARACTERISTICS

Drilling (round hole)	Distance between holes	Perforated area (60°)
2	3.5	30%
3	4	51%
3	5	33%
3	6	23%
3	8.8	11%
4	5	58%
4	6	40%
4	6.5	34%
5	7.5	40%
5	8	35%
5	13	13%
6	9	40%
6	12	23%
8	11	48%
10	14	46%
10	18	28%

#### EXAMPLE: R5T8



# Perforated dimension

- Ø5 mm holes with a distance of 8mm;
- Hole layout 60<sup>0</sup>
- Perforated area of 35%.